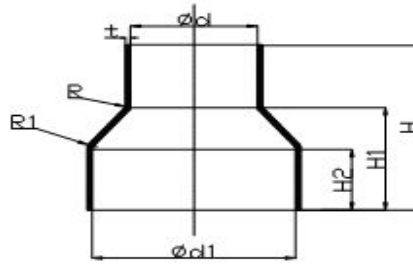


Tubes

1、 General tube (or pipe) shape parts , mainly as lead exit .

Tubes

Wet molding process by hands



Tolerance

尺寸	d		d1		H	H1	H2	t	R	R1
	< 200	> 200	< 200	> 200						
偏差	+3 0	+4 0	+3 0	+4 0	+4 0	+4 0	+4 0	+1.5 0	+10 0	+4 0

Dimensions of molds

圓筒 Tubes	ϕd	H	δ	ϕd	H	δ	ϕd	H	δ
	224	650	3	170	650	3	118	400	3
	264	700	3	88	400	3	158	400	3
台阶筒 A Reducin gTubes A	d	d1	H	H1	H2	δ	R	R1	
	78	120	295	130	80	4	10	14	
	174	280	425	287	195	4	30	44	
	202	308	425	295	203	4	30	44	
	240	346	425	306	214	4	30	44	
	212	346	440	336	220	4	30	44	
	174	308	440	325	209	4	30	44	
	180	450	660	530	365	4	30	54	
台阶筒 B Reducin gTubes B	ϕD	ϕd	$\Phi d1$	h	h1	h2	R1	R2	
	428.6	106	78	640	370	115	13.5	19.5	
	428.6	126	98	640	370	115	13.5	19.5	
	428.5	136	108	640	370	115	13.5	19.5	
	430.7	180	148	645	370	120	15.5	19.5	
	433.6	108	80	600	330	115	13.5	19.5	
	435.5	118	90	610	330	125	13.5	19.5	
	432	154	126	620	340	115	13.5	19.5	